



IEC 60384-21

Edition 4.0 2024-06
COMMENTED VERSION

INTERNATIONAL STANDARD



**Fixed capacitors for use in electronic equipment –
Part 21: Sectional specification – Fixed surface mount multilayer capacitors of
ceramic dielectric, Class 1**

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

ICS 31.060.10

ISBN 978-2-8322-9278-5

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CONTENTS

| | |
|---|----|
| FOREWORD | 6 |
| 1 Scope | 9 |
| 2 Normative references | 9 |
| 3 Terms and definitions | 10 |
| 4 Preferred ratings and characteristics | 11 |
| 4.1 Preferred characteristics | 11 |
| 4.2 Preferred values of ratings | 11 |
| 4.2.1 Rated temperature (T_R) | 11 |
| 4.2.2 Rated voltage (U_R) | 11 |
| 4.2.3 Category voltage (U_C) | 11 |
| 4.2.4 Preferred values of nominal capacitance and associated tolerance values | 11 |
| 4.2.5 Temperature coefficient (α) | 12 |
| 4.2.6 Dimensions | 14 |
| 5 Test and measurement procedures | 14 |
| 5.1 General | 14 |
| 5.2 Preliminary drying | 15 |
| 5.3 Measuring conditions | 15 |
| 5.4 Mounting | 15 |
| 5.5 Visual examination and check of dimensions | 15 |
| 5.5.1 General | 15 |
| 5.5.2 Visual examination | 15 |
| 5.5.3 Requirements | 15 |
| 5.6 Electrical tests | 17 |
| 5.6.1 Capacitance | 17 |
| 5.6.2 Tangent of loss angle ($\tan \delta$) | 17 |
| 5.6.3 Insulation resistance | 18 |
| 5.6.4 Voltage proof | 19 |
| 5.7 Temperature coefficient (α) and temperature cyclic drift | 19 |
| 5.7.1 General | 19 |
| 5.7.2 Preliminary drying | 19 |
| 5.7.3 Measuring conditions | 19 |
| 5.7.4 Requirements | 20 |
| 5.8 Shear test | 20 |
| 5.9 Substrate bending test | 20 |
| 5.9.1 General | 20 |
| 5.9.2 Initial measurement | 20 |
| 5.9.3 Final inspection | 20 |
| 5.10 Resistance to soldering heat | 21 |
| 5.10.1 General | 21 |
| 5.10.2 Initial measurement | 21 |
| 5.10.3 Test conditions | 21 |
| 5.10.4 Recovery | 22 |
| 5.10.5 Final inspection, measurements and requirements | 22 |
| 5.11 Solderability | 23 |
| 5.11.1 General | 23 |

| | | |
|--------|---|----|
| 5.11.2 | Test conditions | 23 |
| 5.11.3 | Recovery..... | 24 |
| 5.11.4 | Final inspection, measurements and requirements..... | 24 |
| 5.12 | Rapid change of temperature | 24 |
| 5.12.1 | General..... | 24 |
| 5.12.2 | Initial measurement | 24 |
| 5.12.3 | Number of cycles..... | 24 |
| 5.12.4 | Recovery..... | 24 |
| 5.12.5 | Final inspection, measurements and requirements..... | 24 |
| 5.13 | Climatic sequence | 25 |
| 5.13.1 | General..... | 25 |
| 5.13.2 | Initial measurement | 25 |
| 5.13.3 | Dry heat..... | 25 |
| 5.13.4 | Damp heat, cyclic, Test Db, first cycle | 25 |
| 5.13.5 | Cold..... | 25 |
| 5.13.6 | Damp heat, cyclic, Test Db, remaining cycles | 25 |
| 5.13.7 | Final inspection, measurements and requirements..... | 25 |
| 5.14 | Damp heat, steady state | 26 |
| 5.14.1 | General..... | 26 |
| 5.14.2 | Initial measurement | 26 |
| 5.14.3 | Test conditions | 26 |
| 5.14.4 | Recovery..... | 27 |
| 5.14.5 | Final inspection, measurements and requirements..... | 27 |
| 5.15 | Endurance..... | 27 |
| 5.15.1 | General..... | 27 |
| 5.15.2 | Initial measurement | 27 |
| 5.15.3 | Test conditions | 27 |
| 5.15.4 | Recovery..... | 28 |
| 5.15.5 | Final inspection, measurements and requirements..... | 28 |
| 5.16 | Robustness of terminations (only for capacitors with strip termination) | 28 |
| 5.16.1 | General..... | 28 |
| 5.16.2 | Test conditions..... | 28 |
| 5.16.3 | Final inspection and requirements..... | 29 |
| 5.17 | Component solvent resistance (if required)..... | 29 |
| 5.18 | Solvent resistance of the marking (if required)..... | 29 |
| 5.19 | Accelerated damp heat, steady state (if required) | 29 |
| 5.19.1 | General..... | 29 |
| 5.19.2 | Initial measurement | 29 |
| 5.19.3 | Conditioning | 29 |
| 5.19.4 | Recovery..... | 30 |
| 5.19.5 | Final measurements | 30 |
| 6 | Marking | 30 |
| 6.1 | General | 30 |
| 6.2 | Information for marking..... | 30 |
| 6.3 | Marking on the body | 30 |
| 6.4 | Requirements for marking | 30 |
| 6.5 | Marking of the packaging | 31 |
| 6.6 | Additional marking | 31 |
| 7 | Information to be given in a detail specification | 31 |

| | | |
|-------|---|----|
| 7.1 | General..... | 31 |
| 7.2 | Outline drawing and dimensions..... | 31 |
| 7.3 | Mounting..... | 31 |
| 7.4 | Rating and characteristics..... | 31 |
| 7.4.1 | General..... | 31 |
| 7.4.2 | Nominal capacitance range..... | 31 |
| 7.4.3 | Particular characteristics | 32 |
| 7.4.4 | Soldering | 32 |
| 7.5 | Marking..... | 32 |
| 8 | Quality assessment procedures..... | 32 |
| 8.1 | Primary stage of manufacture | 32 |
| 8.2 | Structurally similar components..... | 32 |
| 8.3 | Certified records of released lots..... | 32 |
| 8.4 | Qualification approval..... | 32 |
| 8.4.1 | General..... | 32 |
| 8.4.2 | Qualification approval on the basis of the fixed sample size procedures | 32 |
| 8.4.3 | Tests..... | 33 |
| | Annex A (normative) Guidance for the specification and coding of dimensions of fixed surface mount multilayer capacitors of ceramic dielectric, Class 1 | 42 |
| | Annex B (informative normative) Combination of temperature coefficients and tolerances for the reference temperature of 25 °C | 43 |
| | Annex C (normative) Quality conformance inspection | 44 |
| | C.1 Formation of inspection lots | 44 |
| | C.1.1 Groups A and B inspection | 44 |
| | C.1.2 Group C inspection..... | 44 |
| | C.2 Test schedule..... | 44 |
| | C.3 Delayed delivery..... | 44 |
| | C.4 Assessment levels..... | 44 |
| | C.5 Test schedule for quality conformance inspection | 45 |
| | Annex X (informative) Cross-reference for reference to IEC 60384-21: 2011 2019..... | 50 |
| | Bibliography..... | 52 |
| | List of comments..... | 53 |
| | Figure 1 – Fault: crack or fissure | 15 |
| | Figure 2 – Fault: crack or fissure | 16 |
| | Figure 3 – Separation or delamination | 16 |
| | Figure 4 – Exposed electrodes | 16 |
| | Figure 5 – Principal faces..... | 17 |
| | Figure 6 – Reflow temperature profile | 22 |
| | Figure A.1 – Dimensions | 42 |
| | Table 1 – Preferred tolerances on nominal capacitance..... | 12 |
| | Table 2 – Nominal temperature coefficient and tolerance (for reference temperature 20 °C)..... | 12 |
| | Table 3 – Combination of temperature coefficient and tolerance | 13 |
| | Table 4 – Tangent of loss angle limits..... | 18 |
| | Table 5 – Test voltages | 19 |

Table 6 – Temperature cyclic drift limits.....20

Table 7 – Reflow temperature profiles for Sn-Ag-Cu alloy.....22

Table 8 – Maximum capacitance change.....23

Table 9 – Maximum capacitance change.....24

Table 10 – Number of damp heat cycles25

Table 11 – Final inspection, measurements and requirements26

Table 12 – Test conditions for damp heat, steady state26

Table 13 – Final inspection, measurements and requirements27

Table 14 – Endurance test conditions ($U_C = U_R$).....27

Table 15 – Endurance test conditions ($U_C \neq U_R$).....28

Table 16 – Final inspection, measurements and requirements28

Table 17 – Initial requirements29

Table 18 – Conditioning.....30

Table 19 – Fixed sample size test plan for qualification approval Assessment level EZ.....34

Table 20 – Tests schedule for qualification approval35

Table A.1 – Dimensions42

Table B.1 – Combination of temperature coefficients and tolerances for the reference temperature of 25 °C.....43

Table C.1 – Lot by lot inspection.....45

Table C.2 – Periodic ~~tests~~ inspection45

Table C.3 – Test schedule for quality conformance inspection (lot by lot).....46

Table C.4 – Test schedule for quality conformance inspection (Periodic test).....47

Table X.1 – Reference to IEC 60384-21 for clause/~~subclause~~annex.....50

Table X.2 – Reference to IEC 60384-21 for figure/table.....51

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –**Part 21: Sectional specification –
Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1**

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This commented version (CMV) of the official standard IEC 60384-21:2024 edition 4.0 allows the user to identify the changes made to the previous IEC 60384-21:2019 edition 3.0. Furthermore, comments from IEC TC 40 experts are provided to explain the reasons of the most relevant changes, or to clarify any part of the content.

A vertical bar appears in the margin wherever a change has been made. Additions are in green text, deletions are in strikethrough red text. Experts' comments are identified by a blue-background number. Mouse over a number to display a pop-up note with the comment.

This publication contains the CMV and the official standard. The full list of comments is available at the end of the CMV.

IEC 60384-21 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2019. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) the document has been completely restructured to comply with the ISO/IEC Directives, Part 2 and to make it more useable; tables, figures and references have been revised accordingly; Annex X contains all cross-references of changes in clause/subclause numbers;
- b) the terms have been replaced by the letter symbols in Table 3;
- c) code of temperature coefficient and tolerance of C0G, U2J have been added in Table 4, Table 6, Table 8, Table 9, Table 11, Table 13, Table 16 and Annex B;
- d) the requirement in 5.5.2(visual examination) has been repeated in 5.9.3, 5.10.5, 5.11.4, 5.11.4, 5.13.7, 5.14.5 and 5.15.5;
- e) the deflection D in the very robust designs has been added in 5.9.1;
- f) Annex B has been changed informative into normative;
- g) Clause C.5 (Test schedule for quality conformance inspection) has been newly added to withdraw the blank detail specification: IEC 60384-21-1.

The text of this International Standard is based on the following documents:

| Draft | Report on voting |
|--------------|------------------|
| 40/3119/FDIS | 40/3138/RVD |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60384 series, published under the general title *Fixed capacitors for use in electronic equipment*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

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FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 21: Sectional specification – Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1

1 Scope

This part of IEC 60384 is applicable to fixed unencapsulated surface mount multilayer capacitors of ceramic dielectric with a defined temperature coefficient (dielectric Class 1), intended for use in electronic equipment. These capacitors have metallized connecting pads or soldering strips and are intended to be mounted on printed boards, or directly onto substrates for hybrid circuits.

Capacitors for electromagnetic interference suppression are not included, but are covered by IEC 60384-14.

The object of this document is to ~~prescribe~~ specify preferred ratings and characteristics and to select from IEC 60384-1:2021 the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of capacitor. ~~Test severities and requirements prescribed in detail specifications referring to this sectional specification are of equal or higher performance levels; lower performance levels are not permitted.~~ Test severities and requirements specified in detail specifications referring to this document provide specific test severities and requirements of an equal or higher performance level. Further information on the conception of generic, sectional and detail specifications can be found in the Introduction of IEC 60384-1:2021. **1**

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

~~IEC 60063, Preferred number series for resistors and capacitors~~

~~IEC 60068-1:2013, Environmental testing – Part 1: General and guidance~~

IEC 60068-2-58:2015, Environmental testing – Part 2-58: Tests – Test Td – Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)

~~IEC 60068-2-58:2015/AMD1:2017~~

IEC 60384-1:2016/2021, Fixed capacitors for use in electronic equipment – Part 1: Generic specification

IEC 61193-2:2007, Quality assessment systems – Part 2: Selection and use of sampling plans for inspection of electronic components and packages

~~ISO 3:1973, Preferred numbers – Series of preferred numbers~~

INTERNATIONAL STANDARD

NORME INTERNATIONALE

**Fixed capacitors for use in electronic equipment –
Part 21: Sectional specification – Fixed surface mount multilayer capacitors of
ceramic dielectric, Class 1**

**Condensateurs fixes utilisés dans les équipements électroniques –
Partie 21: Spécification intermédiaire – Condensateurs multicouches fixes à
diélectriques en céramique pour montage en surface, de Classe 1**

CONTENTS

| | |
|--|----|
| FOREWORD..... | 6 |
| 1 Scope..... | 8 |
| 2 Normative references | 8 |
| 3 Terms and definitions | 8 |
| 4 Preferred ratings and characteristics | 9 |
| 4.1 Preferred characteristics | 9 |
| 4.2 Preferred values of ratings..... | 10 |
| 4.2.1 Rated temperature (T_R)..... | 10 |
| 4.2.2 Rated voltage (U_R)..... | 10 |
| 4.2.3 Category voltage (U_C)..... | 10 |
| 4.2.4 Preferred values of nominal capacitance and associated tolerance values..... | 10 |
| 4.2.5 Temperature coefficient (α)..... | 11 |
| 4.2.6 Dimensions..... | 13 |
| 5 Test and measurement procedures..... | 13 |
| 5.1 General..... | 13 |
| 5.2 Preliminary drying..... | 13 |
| 5.3 Measuring conditions | 13 |
| 5.4 Mounting..... | 13 |
| 5.5 Visual examination and check of dimensions | 13 |
| 5.5.1 General | 13 |
| 5.5.2 Visual examination | 13 |
| 5.5.3 Requirements | 13 |
| 5.6 Electrical tests | 15 |
| 5.6.1 Capacitance | 15 |
| 5.6.2 Tangent of loss angle ($\tan \delta$) | 15 |
| 5.6.3 Insulation resistance..... | 16 |
| 5.6.4 Voltage proof..... | 17 |
| 5.7 Temperature coefficient (α) and temperature cyclic drift..... | 17 |
| 5.7.1 General | 17 |
| 5.7.2 Preliminary drying..... | 18 |
| 5.7.3 Measuring conditions..... | 18 |
| 5.7.4 Requirements | 18 |
| 5.8 Shear test..... | 18 |
| 5.9 Substrate bending test..... | 18 |
| 5.9.1 General | 18 |
| 5.9.2 Initial measurement | 18 |
| 5.9.3 Final inspection | 19 |
| 5.10 Resistance to soldering heat..... | 19 |
| 5.10.1 General | 19 |
| 5.10.2 Initial measurement | 19 |
| 5.10.3 Test conditions | 19 |
| 5.10.4 Recovery | 20 |
| 5.10.5 Final inspection, measurements and requirements..... | 20 |
| 5.11 Solderability..... | 21 |
| 5.11.1 General | 21 |

| | | |
|--------|--|----|
| 5.11.2 | Test conditions | 21 |
| 5.11.3 | Recovery | 21 |
| 5.11.4 | Final inspection, measurements and requirements..... | 21 |
| 5.12 | Rapid change of temperature | 22 |
| 5.12.1 | General | 22 |
| 5.12.2 | Initial measurement | 22 |
| 5.12.3 | Number of cycles | 22 |
| 5.12.4 | Recovery | 22 |
| 5.12.5 | Final inspection, measurements and requirements..... | 22 |
| 5.13 | Climatic sequence..... | 22 |
| 5.13.1 | General | 22 |
| 5.13.2 | Initial measurement | 22 |
| 5.13.3 | Dry heat | 23 |
| 5.13.4 | Damp heat, cyclic, Test Db, first cycle | 23 |
| 5.13.5 | Cold..... | 23 |
| 5.13.6 | Damp heat, cyclic, Test Db, remaining cycles | 23 |
| 5.13.7 | Final inspection, measurements and requirements..... | 23 |
| 5.14 | Damp heat, steady state | 24 |
| 5.14.1 | General | 24 |
| 5.14.2 | Initial measurement | 24 |
| 5.14.3 | Test conditions | 24 |
| 5.14.4 | Recovery | 24 |
| 5.14.5 | Final inspection, measurements and requirements..... | 24 |
| 5.15 | Endurance | 25 |
| 5.15.1 | General | 25 |
| 5.15.2 | Initial measurement | 25 |
| 5.15.3 | Test conditions | 25 |
| 5.15.4 | Recovery | 26 |
| 5.15.5 | Final inspection, measurements and requirements..... | 26 |
| 5.16 | Robustness of terminations (only for capacitors with strip termination)..... | 26 |
| 5.16.1 | General | 26 |
| 5.16.2 | Test conditions | 26 |
| 5.16.3 | Final inspection and requirements | 27 |
| 5.17 | Component solvent resistance (if required) | 27 |
| 5.18 | Solvent resistance of the marking (if required) | 27 |
| 5.19 | Accelerated damp heat, steady state (if required) | 27 |
| 5.19.1 | General | 27 |
| 5.19.2 | Initial measurement | 27 |
| 5.19.3 | Conditioning | 27 |
| 5.19.4 | Recovery | 28 |
| 5.19.5 | Final measurements | 28 |
| 6 | Marking | 28 |
| 6.1 | General..... | 28 |
| 6.2 | Information for marking | 28 |
| 6.3 | Marking on the body | 28 |
| 6.4 | Requirements for marking | 28 |
| 6.5 | Marking of the packaging | 29 |
| 6.6 | Additional marking | 29 |
| 7 | Information to be given in a detail specification..... | 29 |

| | | |
|-------|---|----|
| 7.1 | General..... | 29 |
| 7.2 | Outline drawing and dimensions | 29 |
| 7.3 | Mounting..... | 29 |
| 7.4 | Rating and characteristics..... | 29 |
| 7.4.1 | General | 29 |
| 7.4.2 | Nominal capacitance range..... | 29 |
| 7.4.3 | Particular characteristics | 30 |
| 7.4.4 | Soldering..... | 30 |
| 7.5 | Marking..... | 30 |
| 8 | Quality assessment procedures | 30 |
| 8.1 | Primary stage of manufacture | 30 |
| 8.2 | Structurally similar components | 30 |
| 8.3 | Certified records of released lots | 30 |
| 8.4 | Qualification approval | 30 |
| 8.4.1 | General | 30 |
| 8.4.2 | Qualification approval on the basis of the fixed sample size procedures | 30 |
| 8.4.3 | Tests | 31 |
| | Annex A (normative) Guidance for the specification and coding of dimensions of fixed surface mount multilayer capacitors of ceramic dielectric, Class 1 | 36 |
| | Annex B (normative) Combination of temperature coefficients and tolerances for the reference temperature of 25 °C..... | 37 |
| | Annex C (normative) Quality conformance inspection | 38 |
| C.1 | Formation of inspection lots | 38 |
| C.1.1 | Groups A and B inspection | 38 |
| C.1.2 | Group C inspection | 38 |
| C.2 | Test schedule | 38 |
| C.3 | Delayed delivery | 38 |
| C.4 | Assessment levels | 38 |
| C.5 | Test schedule for quality conformance inspection | 39 |
| | Annex X (informative) Cross-reference for reference to IEC 60384-21:2019..... | 44 |
| | Bibliography..... | 45 |
| | | |
| | Figure 1 – Fault: crack or fissure..... | 14 |
| | Figure 2 – Fault: crack or fissure..... | 14 |
| | Figure 3 – Separation or delamination | 14 |
| | Figure 4 – Exposed electrodes..... | 14 |
| | Figure 5 – Principal faces | 15 |
| | Figure 6 – Reflow temperature profile | 20 |
| | Figure A.1 – Dimensions..... | 36 |
| | | |
| | Table 1 – Preferred tolerances on nominal capacitance | 10 |
| | Table 2 – Nominal temperature coefficient and tolerance (for reference temperature 20 °C) | 11 |
| | Table 3 – Combination of temperature coefficient and tolerance | 12 |
| | Table 4 – Tangent of loss angle limits | 16 |
| | Table 5 – Test voltages..... | 17 |

Table 6 – Temperature cyclic drift limits 18

Table 7 – Reflow temperature profiles for Sn-Ag-Cu alloy 20

Table 8 – Maximum capacitance change 20

Table 9 – Maximum capacitance change 22

Table 10 – Number of damp heat cycles 23

Table 11 – Final inspection, measurements and requirements 23

Table 12 – Test conditions for damp heat, steady state 24

Table 13 – Final inspection, measurements and requirements 25

Table 14 – Endurance test conditions ($U_C = U_R$) 25

Table 15 – Endurance test conditions ($U_C \neq U_R$) 26

Table 16 – Final inspection, measurements and requirements 26

Table 17 – Initial requirements 27

Table 18 – Conditioning 28

Table 19 – Fixed sample size test plan for qualification approval Assessment level EZ 32

Table 20 – Tests schedule for qualification approval 33

Table A.1 – Dimensions 36

Table B.1 – Combination of temperature coefficients and tolerances for the reference temperature of 25 °C 37

Table C.1 – Lot by lot inspection 39

Table C.2 – Periodic inspection 39

Table C.3 – Test schedule for quality conformance inspection (lot by lot) 40

Table C.4 – Test schedule for quality conformance inspection (Periodic test) 41

Table X.1 – Reference to IEC 60384-21 for clause/annex 44

Table X.2 – Reference to IEC 60384-21 for figure/table 44

INTERNATIONAL ELECTROTECHNICAL COMMISSION

FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –**Part 21: Sectional specification –
Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1**

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IEC 60384-21 has been prepared by IEC technical committee 40: Capacitors and resistors for electronic equipment. It is an International Standard.

This fourth edition cancels and replaces the third edition published in 2019. This edition constitutes a technical revision.

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- a) the document has been completely restructured to comply with the ISO/IEC Directives, Part 2 and to make it more useable; tables, figures and references have been revised accordingly; Annex X contains all cross-references of changes in clause/subclause numbers;
- b) the terms have been replaced by the letter symbols in Table 3;

- c) code of temperature coefficient and tolerance of C0G, U2J have been added in Table 4, Table 6, Table 8, Table 9, Table 11, Table 13, Table 16 and Annex B;
- d) the requirement in 5.5.2(visual examination) has been repeated in 5.9.3, 5.10.5, 5.11.4, 5.11.4, 5.13.7, 5.14.5 and 5.15.5;
- e) the deflection D in the very robust designs has been added in 5.9.1;
- f) Annex B has been changed informative into normative;
- g) Clause C.5 (Test schedule for quality conformance inspection) has been newly added to withdraw the blank detail specification: IEC 60384-21-1.

The text of this International Standard is based on the following documents:

| Draft | Report on voting |
|--------------|------------------|
| 40/3119/FDIS | 40/3138/RVD |

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 60384 series, published under the general title *Fixed capacitors for use in electronic equipment*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

FIXED CAPACITORS FOR USE IN ELECTRONIC EQUIPMENT –

Part 21: Sectional specification – Fixed surface mount multilayer capacitors of ceramic dielectric, Class 1

1 Scope

This part of IEC 60384 is applicable to fixed unencapsulated surface mount multilayer capacitors of ceramic dielectric with a defined temperature coefficient (dielectric Class 1), intended for use in electronic equipment. These capacitors have metallized connecting pads or soldering strips and are intended to be mounted on printed boards, or directly onto substrates for hybrid circuits.

Capacitors for electromagnetic interference suppression are not included but are covered by IEC 60384-14.

The object of this document is to specify preferred ratings and characteristics and to select from IEC 60384-1:2021 the appropriate quality assessment procedures, tests and measuring methods and to give general performance requirements for this type of capacitor. Test severities and requirements specified in detail specifications referring to this document provide specific test severities and requirements of an equal or higher performance level. Further information on the conception of generic, sectional and detail specifications can be found in the Introduction of IEC 60384-1:2021.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068-2-58, *Environmental testing – Part 2-58: Tests – Test Td – Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMD)*

IEC 60384-1:2021, *Fixed capacitors for use in electronic equipment – Part 1: Generic specification*

IEC 61193-2:2007, *Quality assessment systems – Part 2: Selection and use of sampling plans for inspection of electronic components and packages*

SOMMAIRE

| | |
|---|----|
| AVANT-PROPOS | 52 |
| 1 Domaine d'application | 54 |
| 2 Références normatives | 54 |
| 3 Termes et définitions | 55 |
| 4 Valeurs assignées et caractéristiques préférentielles | 56 |
| 4.1 Caractéristiques préférentielles | 56 |
| 4.2 Valeurs assignées préférentielles | 56 |
| 4.2.1 Température assignée (T_R) | 56 |
| 4.2.2 Tension assignée (U_R) | 56 |
| 4.2.3 Tension de catégorie (U_C) | 57 |
| 4.2.4 Valeurs préférentielles de la capacité nominale et des valeurs de tolérance associées | 57 |
| 4.2.5 Coefficient de température (α) | 57 |
| 4.2.6 Dimensions | 59 |
| 5 Procédures d'essai et de mesure | 59 |
| 5.1 Généralités | 59 |
| 5.2 Séchage préliminaire | 60 |
| 5.3 Conditions de mesure | 60 |
| 5.4 Montage | 60 |
| 5.5 Examen visuel et contrôle des dimensions | 60 |
| 5.5.1 Généralités | 60 |
| 5.5.2 Examen visuel | 60 |
| 5.5.3 Exigences | 60 |
| 5.6 Essais électriques | 62 |
| 5.6.1 Capacité | 62 |
| 5.6.2 Tangente de l'angle de perte ($\tan \delta$) | 62 |
| 5.6.3 Résistance d'isolement | 63 |
| 5.6.4 Tenue en tension | 64 |
| 5.7 Coefficient de température (α) et dérive après cycle thermique | 64 |
| 5.7.1 Généralités | 64 |
| 5.7.2 Séchage préliminaire | 65 |
| 5.7.3 Conditions de mesure | 65 |
| 5.7.4 Exigences | 65 |
| 5.8 Essai de cisaillement | 65 |
| 5.9 Essai de pliage du substrat | 65 |
| 5.9.1 Généralités | 65 |
| 5.9.2 Mesure initiale | 66 |
| 5.9.3 Contrôle final | 66 |
| 5.10 Résistance à la chaleur de brasage | 66 |
| 5.10.1 Généralités | 66 |
| 5.10.2 Mesure initiale | 66 |
| 5.10.3 Conditions d'essai | 66 |
| 5.10.4 Rétablissement | 67 |
| 5.10.5 Inspection finale, mesures et exigences | 67 |
| 5.11 Brasabilité | 68 |
| 5.11.1 Généralités | 68 |

| | | |
|--------|--|----|
| 5.11.2 | Conditions d'essai | 68 |
| 5.11.3 | Rétablissement..... | 69 |
| 5.11.4 | Inspection finale, mesures et exigences..... | 69 |
| 5.12 | Variations rapides de température | 69 |
| 5.12.1 | Généralités | 69 |
| 5.12.2 | Mesure initiale | 69 |
| 5.12.3 | Nombre de cycles | 69 |
| 5.12.4 | Rétablissement..... | 69 |
| 5.12.5 | Inspection finale, mesures et exigences..... | 69 |
| 5.13 | Séquence climatique..... | 70 |
| 5.13.1 | Généralités | 70 |
| 5.13.2 | Mesure initiale | 70 |
| 5.13.3 | Chaleur sèche | 70 |
| 5.13.4 | Chaleur humide, cyclique, essai Db, premier cycle | 70 |
| 5.13.5 | Froid..... | 70 |
| 5.13.6 | Chaleur humide, cyclique, essai Db, cycles restants..... | 70 |
| 5.13.7 | Inspection finale, mesures et exigences..... | 70 |
| 5.14 | Chaleur humide, essai continu | 71 |
| 5.14.1 | Généralités | 71 |
| 5.14.2 | Mesure initiale | 71 |
| 5.14.3 | Conditions d'essai | 71 |
| 5.14.4 | Rétablissement..... | 72 |
| 5.14.5 | Inspection finale, mesures et exigences..... | 72 |
| 5.15 | Endurance | 72 |
| 5.15.1 | Généralités | 72 |
| 5.15.2 | Mesure initiale | 72 |
| 5.15.3 | Conditions d'essai | 72 |
| 5.15.4 | Rétablissement..... | 73 |
| 5.15.5 | Inspection finale, mesures et exigences..... | 73 |
| 5.16 | Robustesse des sorties (uniquement pour les condensateurs avec sorties à lamelle)..... | 74 |
| 5.16.1 | Généralités | 74 |
| 5.16.2 | Conditions d'essai | 74 |
| 5.16.3 | Inspection finale et exigences..... | 74 |
| 5.17 | Résistance du composant aux solvants (si cela est exigé) | 74 |
| 5.18 | Résistance au solvant du marquage (si cela est exigé) | 74 |
| 5.19 | Chaleur humide, essai continu accéléré (si cela est exigé)..... | 74 |
| 5.19.1 | Généralités | 74 |
| 5.19.2 | Mesure initiale | 74 |
| 5.19.3 | Conditionnement | 75 |
| 5.19.4 | Rétablissement..... | 75 |
| 5.19.5 | Mesures finales | 75 |
| 6 | Marquage | 75 |
| 6.1 | Généralités | 75 |
| 6.2 | Informations pour le marquage..... | 76 |
| 6.3 | Marquage sur le corps | 76 |
| 6.4 | Exigences relatives au marquage..... | 76 |
| 6.5 | Marquage de l'emballage | 76 |
| 6.6 | Marquage supplémentaire..... | 76 |

| | | |
|-------|---|----|
| 7 | Informations à spécifier dans une spécification particulière..... | 76 |
| 7.1 | Généralités | 76 |
| 7.2 | Dessin d'encombrement et dimensions | 77 |
| 7.3 | Montage..... | 77 |
| 7.4 | Valeurs assignées et caractéristiques | 77 |
| 7.4.1 | Généralités | 77 |
| 7.4.2 | Gamme de capacités nominales | 77 |
| 7.4.3 | Caractéristiques particulières | 77 |
| 7.4.4 | Brasure..... | 77 |
| 7.5 | Marquage | 77 |
| 8 | Procédures d'assurance de la qualité | 78 |
| 8.1 | Étape initiale de fabrication..... | 78 |
| 8.2 | Modèles associables..... | 78 |
| 8.3 | Enregistrements certifiés de lots livrés | 78 |
| 8.4 | Homologation..... | 78 |
| 8.4.1 | Généralités | 78 |
| 8.4.2 | Homologation fondée sur les procédures avec un effectif d'échantillons fixe | 78 |
| 8.4.3 | Essais | 79 |
| | Annexe A (normative) Recommandations pour la spécification et le codage des dimensions des condensateurs multicouches fixes à diélectriques en céramique pour montage en surface, Classe 1..... | 84 |
| | Annexe B (normative) Combinaison de coefficients de température et de tolérances pour la température de référence de 25 °C | 85 |
| | Annexe C (normative) Contrôle de conformité de la qualité | 86 |
| C.1 | Constitution des lots de contrôle | 86 |
| C.1.1 | Inspection des Groupes A et B | 86 |
| C.1.2 | Inspection du groupe C..... | 86 |
| C.2 | Programme d'essais | 86 |
| C.3 | Livraison différée | 86 |
| C.4 | Niveaux d'assurance..... | 86 |
| C.5 | Programme d'essais pour les contrôles de conformité de la qualité..... | 87 |
| | Annexe X (informative) Références croisées pour référence à l'IEC 60384-21:2019 | 93 |
| | Bibliographie..... | 94 |
| | Figure 1 – Défaut: craquelure ou fissure | 60 |
| | Figure 2 – Défaut: craquelure ou fissure | 61 |
| | Figure 3 – Séparation ou décollement interlaminaire..... | 61 |
| | Figure 4 – Électrodes exposées | 61 |
| | Figure 5 – Faces principales | 62 |
| | Figure 6 – Profil de température de refusion | 67 |
| | Figure A.1 – Dimensions..... | 84 |
| | Tableau 1 – Tolérances préférentielles sur la capacité nominale..... | 57 |
| | Tableau 2 – Coefficient de température nominal et tolérance (pour température de référence 20 °C) | 58 |

| | |
|--|----|
| Tableau 3 – Combinaisons de coefficient de température et de tolérance | 58 |
| Tableau 4 – Limites de la tangente de l'angle de perte | 63 |
| Tableau 5 – Tensions d'essai..... | 64 |
| Tableau 6 – Limites de dérive après cycle thermique | 65 |
| Tableau 7 – Profils de température de refusion pour alliage Sn-Ag-Cu..... | 67 |
| Tableau 8 – Variation maximale de capacité | 68 |
| Tableau 9 – Variation maximale de capacité | 69 |
| Tableau 10 – Nombre de cycles de chaleur humide | 70 |
| Tableau 11 – Exigences, mesures et contrôle final | 71 |
| Tableau 12 – Conditions d'essai continu de chaleur humide | 71 |
| Tableau 13 – Exigences, mesures et contrôle final | 72 |
| Tableau 14 – Conditions d'essai d'endurance ($U_C = U_R$)..... | 73 |
| Tableau 15 – Conditions d'essai d'endurance ($U_C \neq U_R$)..... | 73 |
| Tableau 16 – Exigences, mesures et contrôle final | 73 |
| Tableau 17 – Exigences initiales..... | 75 |
| Tableau 18 – Conditionnement | 75 |
| Tableau 19 – Plan d'essais avec un nombre d'échantillons fixe pour homologation Niveau d'assurance EZ..... | 80 |
| Tableau 20 – Programme d'essais pour l'homologation..... | 81 |
| Tableau A.1 – Dimensions | 84 |
| Tableau B.1 – Combinaison de coefficients de température et de tolérances pour la température de référence de 25 °C | 85 |
| Tableau C.1 – Contrôle lot par lot | 87 |
| Tableau C.2 – Contrôle périodique..... | 87 |
| Tableau C.3 – Programme d'essais pour le contrôle de conformité de la qualité (lot par lot)..... | 88 |
| Tableau C.4 – Programme d'essais pour le contrôle de conformité de la qualité (essai périodique) | 89 |
| Tableau X.1 – Référence à l'article/annexe de l'IEC 60384-21 | 93 |
| Tableau X.2 – Référence à la figure/au tableau de l'IEC 60384-21..... | 93 |

COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

CONDENSATEURS FIXES UTILISÉS DANS LES ÉQUIPEMENTS ÉLECTRONIQUES –

Partie 21: Spécification intermédiaire – Condensateurs multicouches fixes à diélectriques en céramique pour montage en surface, de Classe 1

AVANT-PROPOS

- 1) La Commission Électrotechnique Internationale (IEC) est une organisation mondiale de normalisation composée de l'ensemble des comités électrotechniques nationaux (Comités nationaux de l'IEC). L'IEC a pour objet de favoriser la coopération internationale pour toutes les questions de normalisation dans les domaines de l'électricité et de l'électronique. À cet effet, l'IEC – entre autres activités – publie des Normes internationales, des Spécifications techniques, des Rapports techniques, des Spécifications accessibles au public (PAS) et des Guides (ci-après dénommés "Publication(s) de l'IEC"). Leur élaboration est confiée à des comités d'études, aux travaux desquels tout Comité national intéressé par le sujet traité peut participer. Les organisations internationales, gouvernementales et non gouvernementales, en liaison avec l'IEC, participent également aux travaux. L'IEC collabore étroitement avec l'Organisation Internationale de Normalisation (ISO), selon des conditions fixées par accord entre les deux organisations.
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- 9) L'IEC attire l'attention sur le fait que la mise en application du présent document peut entraîner l'utilisation d'un ou de plusieurs brevets. L'IEC ne prend pas position quant à la preuve, à la validité et à l'applicabilité de tout droit de propriété revendiqué à cet égard. À la date de publication du présent document, l'IEC n'avait pas reçu notification qu'un ou plusieurs brevets pouvaient être nécessaires à sa mise en application. Toutefois, il y a lieu d'avertir les responsables de la mise en application du présent document que des informations plus récentes sont susceptibles de figurer dans la base de données de brevets, disponible à l'adresse <https://patents.iec.ch>. L'IEC ne saurait être tenue pour responsable de ne pas avoir identifié de tels droits de brevet.

L'IEC 60384-21 a été établie par le comité d'études 40 de l'IEC: Condensateurs et résistances pour équipements électroniques. Il s'agit d'une Norme internationale.

Cette quatrième édition annule et remplace la troisième édition parue en 2019. Cette édition constitue une révision technique.

Cette édition inclut les modifications techniques majeures suivantes par rapport à l'édition précédente:

- a) le document a été entièrement restructuré pour se conformer aux directives ISO/IEC, Partie 2, et pour en faciliter l'utilisation; les tableaux, les figures et les références ont été révisés en conséquence; l'Annexe X comporte toutes les références croisées des changements de numérotation des articles/paragraphes;
- b) les termes ont été remplacés par des symboles littéraux dans le Tableau 3;
- c) le codage de coefficient de température et tolérance de C0G et U2J a été ajouté dans le Tableau 4, le Tableau 6, le Tableau 8, le Tableau 9, le Tableau 11, le Tableau 13, le Tableau 16 et à l'Annexe B;
- d) l'exigence de 5.5.2 (examen visuel) a été répétée en 5.9.3, en 5.10.5, en 5.11.4, en 5.11.4, en 5.13.7, en 5.14.5 et en 5.15.5;
- e) la flèche D dans les modèles très robustes a été ajoutée en 5.9.1;
- f) l'Annexe B est passée d'informatrice à normative;
- g) l'Article C.5 (Programme d'essais pour le contrôle de conformité de la qualité) a été ajouté pour retirer la spécification particulière-cadre: IEC 60384-21-1.

Le texte de cette Norme internationale est issu des documents suivants:

| Projet | Rapport de vote |
|--------------|-----------------|
| 40/3119/FDIS | 40/3138/RVD |

Le rapport de vote indiqué dans le tableau ci-dessus donne toute information sur le vote ayant abouti à son approbation.

La langue employée pour l'élaboration de cette Norme internationale est l'anglais.

Ce document a été rédigé selon les Directives ISO/IEC, Partie 2, il a été développé selon les Directives ISO/IEC, Partie 1 et les Directives ISO/IEC, Supplément IEC, disponibles sous www.iec.ch/members_experts/refdocs. Les principaux types de documents développés par l'IEC sont décrits plus en détail sous www.iec.ch/publications.

Une liste de toutes les parties de la série IEC 60384, publiées sous le titre général *Condensateurs fixes utilisés dans les équipements électroniques*, se trouve sur le site Web de l'IEC.

Le comité a décidé que le contenu de ce document ne sera pas modifié avant la date de stabilité indiquée sur le site Web de l'IEC sous webstore.iec.ch dans les données relatives au document recherché. À cette date, le document sera:

- reconduit,
- supprimé, ou
- révisé.

CONDENSATEURS FIXES UTILISÉS DANS LES ÉQUIPEMENTS ÉLECTRONIQUES –

Partie 21: Spécification intermédiaire – Condensateurs multicouches fixes à diélectriques en céramique pour montage en surface, de Classe 1

1 Domaine d'application

La présente partie de l'IEC 60384 s'applique aux condensateurs multicouches fixes à diélectriques en céramique pour montage en surface non encapsulés, avec un coefficient de température défini (diélectrique de Classe 1), destinés à être utilisés dans les équipements électroniques. Ces condensateurs possèdent des pastilles de connexion métallisées ou des bandes de brasure et sont destinés à être montés sur des cartes imprimées ou directement sur des substrats de circuits hybrides.

Les condensateurs d'antiparasitage ne sont pas inclus, mais sont couverts par l'IEC 60384-14.

Le présent document a pour objet de spécifier les valeurs assignées et caractéristiques préférentielles, de sélectionner, en se référant à l'IEC 60384-1:2021, les procédures d'assurance qualité appropriées, les essais et les méthodes de mesure et de donner les exigences de performances générales pour ce type de condensateur. Les sévérités et les exigences des essais spécifiées dans les spécifications particulières se référant au présent document fournissent des sévérités et des exigences d'essai d'un niveau de performance supérieur ou égal. Pour plus d'informations sur la conception des spécifications génériques, intermédiaires et particulières, voir l'Introduction de l'IEC 60384-1:2021.

2 Références normatives

Les documents suivants sont cités dans le texte de sorte qu'ils constituent, pour tout ou partie de leur contenu, des exigences du présent document. Pour les références datées, seule l'édition citée s'applique. Pour les références non datées, la dernière édition du document de référence s'applique (y compris les éventuels amendements).

IEC 60068-2-58, *Essais d'environnement – Partie 2-58: Essais – Essai Td: Méthodes d'essai de la soudabilité, résistance de la métallisation à la dissolution et résistance à la chaleur de brasage des composants pour montage en surface (CMS)*

IEC 60384-1:2021, *Condensateurs fixes utilisés dans les équipements électroniques – Partie 1: Spécification générique*

IEC 61193-2:2007, *Quality assessment systems – Part 2: Selection and use of sampling plans for inspection of electronic components and packages* (disponible en anglais seulement)